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## **GAS INJECTION AND BREAKTHROUGH TRENDS AS OBSERVED IN ECBM SEQUESTRATION PILOT PROJECTS AND FIELD DEMONSTRATIONS**

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### **ABSTRACT**

Enhanced coalbed methane (ECBM) recovery is of growing interest primarily because its synergistic application with carbon sequestration (in the case of carbon dioxide (CO<sub>2</sub>) injection), and the potential to unlock coalbed methane (CBM) resources that are sub-economic to produce via conventional means (in the case of nitrogen (N<sub>2</sub>) injection). However there is limited field experience with ECBM technology, and the experience that does exist suggests that the reservoir dynamics at play with ECBM are more complex than those under primary CBM production. While laboratory studies provide a valuable foundation upon which to base working hypotheses for understanding reservoir behavior, reconciling these hypotheses to field observations is an important element of the learning process. Based upon the experiences at three ECBM/sequestration pilots projects and field demonstrations – the Allison CO<sub>2</sub>-ECBM pilot in the San Juan basin, the Tiffany N<sub>2</sub>-ECBM pilot, also in the San Juan basin, and the RECOPOL CO<sub>2</sub>-sequestration demonstration in Poland – trends regarding gas injection and breakthrough are emerging, most generally consistent with current understanding of reservoir behavior, but some not. Specifically, as predicted by laboratory experiments, coal permeability (i.e., injectivity) is reduced with CO<sub>2</sub> injection due to swelling, and is enhanced by N<sub>2</sub> injection. Rapid breakthrough of N<sub>2</sub> also occurs, as one would expect based on relative sorption capacities. However, an apparently “disperse” flood front at the Allison Unit, and rapid CO<sub>2</sub> breakthrough at the RECOPOL project, was unexpected. While a number of possible mechanisms have been put forth to explain these observations, primarily based upon reservoir simulation studies, uncertainty remains. The experience gained from these pilots and demonstrations suggests that while a sound fundamental understanding of the ECBM/sequestration process is believed to exist, there is still much to learn, particularly regarding how CO<sub>2</sub> and coal interact.

### **INTRODUCTION**

Enhanced coalbed methane (ECBM) recovery is the process of injecting a gas into a coal reservoir to enhance the desorption and recovery of in-situ coalbed methane (CBM). Depending upon whether the injected gas exhibits a greater or lesser sorption capacity on coal than methane, the process is either dominated by displacing the CBM from sorption sites within the coal matrix blocks into the cleat system, or stripping it from the coal matrix with a low partial pressure to methane in the cleat system. The two gases with which industry has ECBM field experience with are carbon dioxide (CO<sub>2</sub>), which exhibits a greater adsorptive capacity than methane, and nitrogen (N<sub>2</sub>), which exhibits a lesser adsorptive capacity than methane. Figure 1 (a) provides a set of example methane, CO<sub>2</sub> and N<sub>2</sub> isotherms for coal. It should

## GAS INJECTION AND BREAKTHROUGH TRENDS AS OBSERVED IN ECBM/SEQUESTRATION PILOT PROJECTS AND FIELD DEMONSTRATIONS

be noted that while CO<sub>2</sub> always exhibits a greater sorption capacity than methane, and N<sub>2</sub> a lesser capacity, the ratio of sorption capacity between the gases is strongly dependent upon coal rank.

Another important concept relevant to the ECBM process is how different gases affect coal permeability. The concept of pressure-dependent and concentration-dependent permeability during primary CBM recovery is well accepted. While gas species will not impact the pressure-dependent component of coal permeability behavior, it most certainly impacts the concentration-dependent component. Specifically, on the “steep” (i.e., low-pressure) portion of the isotherm where the greatest volumes of gas are adsorbed for a given pressure increase, gases with greater adsorptive capacities (i.e., CO<sub>2</sub>) tend to “swell” the coal more, causing greater permeability reduction. This has a negative impact on gas injectivity, thus compromising the overall effectiveness of the ECBM process. A less adsorptive gas, such as N<sub>2</sub>, has the opposite effect – permeability will increase. Figure 1 (b) illustrates how coal permeability changes with pressure, gas concentration, and gas species.

To briefly describe the CO<sub>2</sub>-ECBM process, when CO<sub>2</sub> is injected into a coal seam, its’ strong affinity to coal causes it to be immediately adsorbed within the coal matrix blocks, displacing in-situ methane from its sorption sites and into the cleats, where it can be produced from a nearby production well. This results in a “shock” displacement front characterized by a CO<sub>2</sub>/methane mixing zone at the flood front that is quite narrow. “Shock” flood fronts typically exhibit efficient volumetric displacement and delayed gas breakthrough. In the case of N<sub>2</sub>-ECBM, due to its’ lesser sorption capacity, much of the injected N<sub>2</sub> remains in the cleats, thus reducing the partial pressure to methane. This reduction of methane partial pressure causes the methane to desorb from and diffuse through the matrix blocks into the cleat system, where it can be produced. As one can envision, this results in a “disperse” flood front, characterized by a N<sub>2</sub>/methane mixing zone at the flood front that is much wider. “Disperse” flood fronts typically exhibit inefficient volumetric displacement and early gas breakthrough. An illustration of “shock” and “disperse” flood fronts based on laboratory experiments (a) and reservoir modeling studies (b) are illustrated in Figure 2 [1,2]. While the dominant ECBM reservoir behavior differs depending upon whether the injection gas is more or less adsorptive on the coal than methane, the underlying physics is the same in either case. In simple terms, then, these are the fundamental concepts of ECBM recovery, founded largely upon laboratory and theoretical studies.

The objective of this paper is to examine how the above concepts are manifested in actual, albeit limited, field experience. Specifically, three field tests were examined - the Allison CO<sub>2</sub>-ECBM pilot in the San Juan basin, the Tiffany N<sub>2</sub>-ECBM pilot, also in the San Juan basin, and the RECOPOL CO<sub>2</sub>-sequestration demonstration in Poland - to find evidence of “shock” versus “disperse” flood fronts, and coal permeability changes with CO<sub>2</sub> and N<sub>2</sub> injection. Figures 3 and 4 provide the locations and well patterns associated with each of these pilots/demonstrations, and Table 1 provides some basic information on their size, scope and reservoir conditions.

### ALLISON UNIT N<sub>2</sub>-ECBM PILOT

The Allison CO<sub>2</sub>-ECBM pilot in the San Juan basin provided industry’s first significant opportunity to examine this process [3,4]. Several important observations emerged from that pilot. First, pressure transient tests on 12 wells in the vicinity of the pilot indicated relatively high initial absolute coal permeability, on the order of +/- 100 millidarcies (md). Injection was performed under constant bottomhole pressure to minimize the likelihood of exceeding formation fracturing pressure, and injection rate was allowed to vary. The injection rate profile for one of the injectors, which was typical, is provided in Figure 5. Note the decline in injectivity over the first two years of injection, to about half the initial level, presumably as a result of coal swelling and permeability reduction. At the conclusion of the pilot, in August, 2001, the four CO<sub>2</sub> injectors were shut-in and bottomhole pressures measured for pressure transient analysis purposes. The results of those tests indicated coal permeabilities on the order of +/- 1 md, almost two orders of magnitude less than the estimated initial conditions at the site. Thus

permeability and injectivity reduction with CO<sub>2</sub> injection was observed, as expected. However the gradual increase in injectivity after the initial reduction was unexpected.

To investigate this, production, injection and reservoir pressure data (as recorded in a pressure observation well within the pilot pattern) were examined (Figure 6). From this information it was clear that since reservoir withdrawal volumes (i.e., CBM production) in the vicinity of the pilot were far greater than the CO<sub>2</sub> injection volumes, overall reservoir pressure continued to decline even during injection. This caused CO<sub>2</sub> adsorbed near the injection wells to desorb and migrate further from the well, thus reversing the near-well swelling. The hypothetical permeability history near the injection wells is conceptually illustrated in Figure 7. Starting at the right side of the figure, at initial reservoir pressure, and moving towards the left (lower reservoir pressures), one would expect some reduction in coal permeability even before the injection well was drilled due to pressure-dependent permeability effects. Once the well was drilled, and CO<sub>2</sub> injection initiated, the permeability profile shifted from the methane curve to the CO<sub>2</sub> curve, causing the observed injectivity reduction. Once on the CO<sub>2</sub> curve however, continued migration to the left (with pressure reduction) induces matrix shrinkage effects, even to the CO<sub>2</sub>-saturated coal near the injection wells, and permeability and injectivity increase. Thus, while at first glance surprising, this behavior, too, can be reasonably explained based upon current understanding of ECBM reservoir mechanics.

Another noteworthy observation from the Allison Unit was the character of the displacement front (i.e., “shock” or “disperse”). For insight into this issue, the CO<sub>2</sub> breakthrough profile at the one well where CO<sub>2</sub> breakthrough was actually observed (the central well of the pattern, #113), was examined (Figure 8). One would expect that, for a “shock” front, as we would expect with CO<sub>2</sub>, once the CO<sub>2</sub> arrived at the production well it would rise in concentration quite quickly, as illustrated in Figure 2. Contrary to this expectation however, after the initial CO<sub>2</sub> breakthrough occurred in July 1996, approximately 17 months after initial injection in April, 1995, the CO<sub>2</sub> concentration had only risen from its pre-injection level of 5% to about 9-1/2% three and half years later. This seems more in character with a “disperse” flood front. It should be noted that the timing of CO<sub>2</sub> arrival at the subject well was easily explained via reservoir modeling, but the CO<sub>2</sub> content profile was not. While the reasons for this remain uncertain, it could be due to reservoir heterogeneity (e.g., CO<sub>2</sub> breakthrough initially occurring in only one coal layer, with delayed breakthrough in the others).

### **TIFFANY UNIT N<sub>2</sub>-ECBM PILOT**

The Tiffany Unit N<sub>2</sub>-ECBM pilot is the only long-term N<sub>2</sub>-ECBM pilot against which to benchmark our understanding of this process [5,6]. Besides injecting a different gas, this pilot was different from the Allison Unit pilot in that, based upon prior reservoir studies of the area, the coal permeability was much lower (+/- 1 md at Tiffany vs. +/- 100 md at Allison).

A plot of injection rate and pressure for one of the injectors is provided in Figure 9. One can clearly observe from this figure that injectivity improved over time (note that N<sub>2</sub> was injected intermittently at this pilot). This is as expected; the hypothetical permeability history for an injector at Tiffany is illustrated in Figure 10. A plot of N<sub>2</sub> content of the produced gas in which N<sub>2</sub>-breakthrough was observed is presented in Figure 11. Clearly there is considerable variation in response, but N<sub>2</sub> breakthrough was very rapid, also as expected. Note that the spacing between injectors and producers at Tiffany was about the same as at Allison.

It is interesting to contrast that at Tiffany, N<sub>2</sub> injection rates on the order of 90,000 - 100,000 thousands of cubic feet (Mcf) per well per month, or 3,000 – 3,300 Mcf/day, were being achieved at (surface) injection pressures of 1,500 – 1,700 pounds per square inch (psi), whereas at Allison, CO<sub>2</sub> injection rates on the order of 10,000 – 20,000 Mcf/well/monthly (330 – 660 Mcf/day) were being achieved at (bottomhole) pressures of 2,400 – 2,500 psi. The N<sub>2</sub> exhibits superior injectivity presumably because of a higher near-well permeability (~10 md at Tiffany vs. ~1 md at Allison under injection conditions – as compared to initial permeabilities of ~1 md and ~100 md respectively), as well as a lower viscosity for N<sub>2</sub>. Higher N<sub>2</sub> injectivity also likely contributed to the earlier gas breakthrough at Tiffany.

## GAS INJECTION AND BREAKTHROUGH TRENDS AS OBSERVED IN ECBM/SEQUESTRATION PILOT PROJECTS AND FIELD DEMONSTRATIONS

Thus it appears that the N<sub>2</sub>-ECBM process, at least as it appeared to perform at the Tiffany Unit, is reasonably well understood.

### RECOPOL CO<sub>2</sub>-SEQUESTRATION DEMONSTRATION

The RECOPOL CO<sub>2</sub>-sequestration demonstration in Poland was the first of its kind outside of North America [7]. Due largely to the low coal permeability at the site, estimated at ~1 md, injection rates were extremely low, and the order of 200 – 800 cubic meters per day (M<sup>3</sup>/day) (Figure 12). While this was successfully overcome with a hydraulic fracture treatment in the latter stages of the demonstration, one can nevertheless observe CO<sub>2</sub> breakthrough after only small volumes of CO<sub>2</sub> were injected (Figure 12), and in a gradual manner more characteristic of a “disperse” flood front than a “shock” one. This was a surprising result since the coal was already highly undersaturated with gas, and one would expect that any CO<sub>2</sub> injected would first fully saturate the coal to the prevailing reservoir pressure, before being able to migrate to the production well.

To replicate this behavior in a reservoir simulator, and thus begin to gain insights into what may be occurring (at least within the framework of our current understanding of reservoir mechanics), a number of approaches have been applied, all of which have one thing in common – the existence of a high-conductivity pathway enabling CO<sub>2</sub> to breakthrough to the production well quickly. Some of the approaches have included a high-conductivity natural fracture between the injector and producer, a high degree of permeability heterogeneity and/or anisotropy (e.g., a high-permeability coal layer and/or high permeability orientation between injector and producer), and gravity segregation and override (CO<sub>2</sub> traveling along a thin zone of high gas saturation at the top of the coal seam) [8]. Each of these approaches has serious shortcomings. First, the likelihood of a high-permeability natural fracture in the precise location and orientation required to achieve the observed breakthrough response seems remote. So too is the likelihood of having the degree of permeability heterogeneity and anisotropy required. Gravity segregation and override seems a much more plausible explanation, except that at RECOPOL the coal was so highly under-saturated that the coal would have adsorbed all CO<sub>2</sub> injected, even just at the top of the coal. This approach only works when coupled with a drastic (and unrealistic in the opinion of the authors) reduction in CO<sub>2</sub> adsorption capacity for the coal.

These findings, taken together with the uncertainty surrounding CO<sub>2</sub> breakthrough behavior at Allison, begin to imply an incomplete understanding of reservoir mechanics, particularly related to CO<sub>2</sub> injection. While the various phenomena described above will almost certainly always play a role in the ECBM process, within realistic bounds, there seems to be other effects at play, whether “conventional” and just not yet properly accounted for, or altogether new and “unconventional” ones.

One “unconventional” possibility regarding potential reservoir mechanisms at play may be related to some work performed regarding the effect CO<sub>2</sub> may have on coal mechanical integrity [9]. While controversial, some independent evidence of coal weakening and even failure under CO<sub>2</sub> injection conditions has been observed from R&D being performed under the Coal-Seq II Consortium [10]. If real, and a contributing factor to the observations discussed in this paper, this highly “unconventional” reservoir behavior will need to be much more thoroughly investigated and understood before the performance of CO<sub>2</sub>-ECBM/sequestration projects can be reliably evaluated.

### FINAL REMARKS

While laboratory studies provide a valuable foundation upon which to base working hypotheses for understanding reservoir behavior, reconciling these hypotheses to field observations is an important

element of the learning process. Based upon the experiences at three ECBM/sequestration pilots projects and field demonstrations – the Allison CO<sub>2</sub>-ECBM pilot in the San Juan basin, the Tiffany N<sub>2</sub>-ECBM pilot, also in the San Juan basin, and the RECOPOL CO<sub>2</sub>-sequestration demonstration in Poland – trends regarding gas injection and breakthrough are emerging, most generally consistent with current understanding of reservoir behavior, but some not. Specifically, as predicted by laboratory experiments, coal permeability (i.e., injectivity) is reduced with CO<sub>2</sub> injection due to swelling, and is enhanced by N<sub>2</sub> injection. Rapid breakthrough of N<sub>2</sub> also occurs, as one would expect based on relative sorption capacities. However, an apparently “disperse” flood front at the Allison Unit, and rapid CO<sub>2</sub> breakthrough at the RECOPOL, was unexpected. While a number of possible mechanisms have been put forth to explain these observations, primarily based upon reservoir simulation studies, uncertainty remains. The experience gained from these pilots and demonstrations suggests that while a sound fundamental understanding of the ECBM/sequestration process is believed to exist, there is still much to learn, particularly regarding how CO<sub>2</sub> and coal interact.

## ACKNOWLEDGEMENTS

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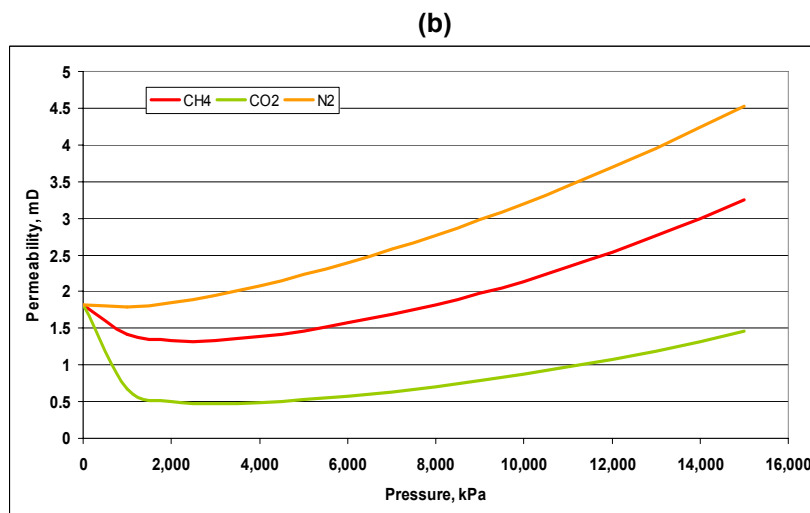
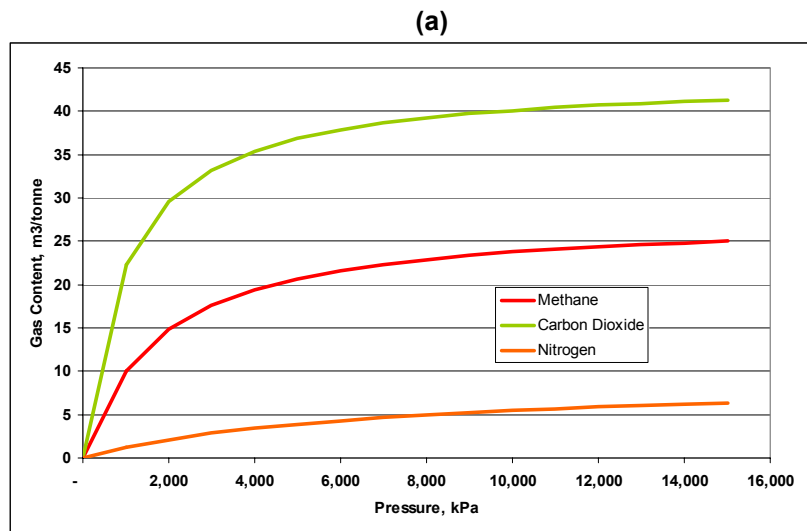
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GAS INJECTION AND BREAKTHROUGH TRENDS AS OBSERVED IN ECBM/SEQUESTRATION  
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**Table 1: Basic Description of ECBM/Sequestration Pilots/Demonstrations**

	Allison Unit	Tiffany Unit	RECOPOL Project
<b>Location</b>	San Juan Basin, USA	San Juan Basin USA	Upper Silesian Basin, Poland
<b>Operator</b>	Burlington Resources (now ConocoPhillips)	Amoco (now BP)	Metanel (with TNO)
<b>Start</b>	1995	1998	2003
<b>Duration</b>	6 ½ years, continuous injection	4 years intermittent injection	1 year continuous injection
<b>No. Injection Wells</b>	4	12	1
<b>Volume Injected</b>	6.4 Bcf	15.0 Bcf	14.5 MMcf
<b>Depth</b>	3,100 ft	3,000 ft	3,200 ft
<b>Thickness</b>	43 ft	47 ft	35 ft
<b>Rank (% V<sub>R</sub>)</b>	Med vol bit (1.33%)	Med vol bit (1.33%)	High vol bit (0.80-0.85%)
<b>Permeability</b>	~100 md	~1 md	~1 md



**Figure 1: Example Isotherms and Permeability Changes in Coal**

GAS INJECTION AND BREAKTHROUGH TRENDS AS OBSERVED IN ECBM/SEQUESTRATION PILOT PROJECTS AND FIELD DEMONSTRATIONS

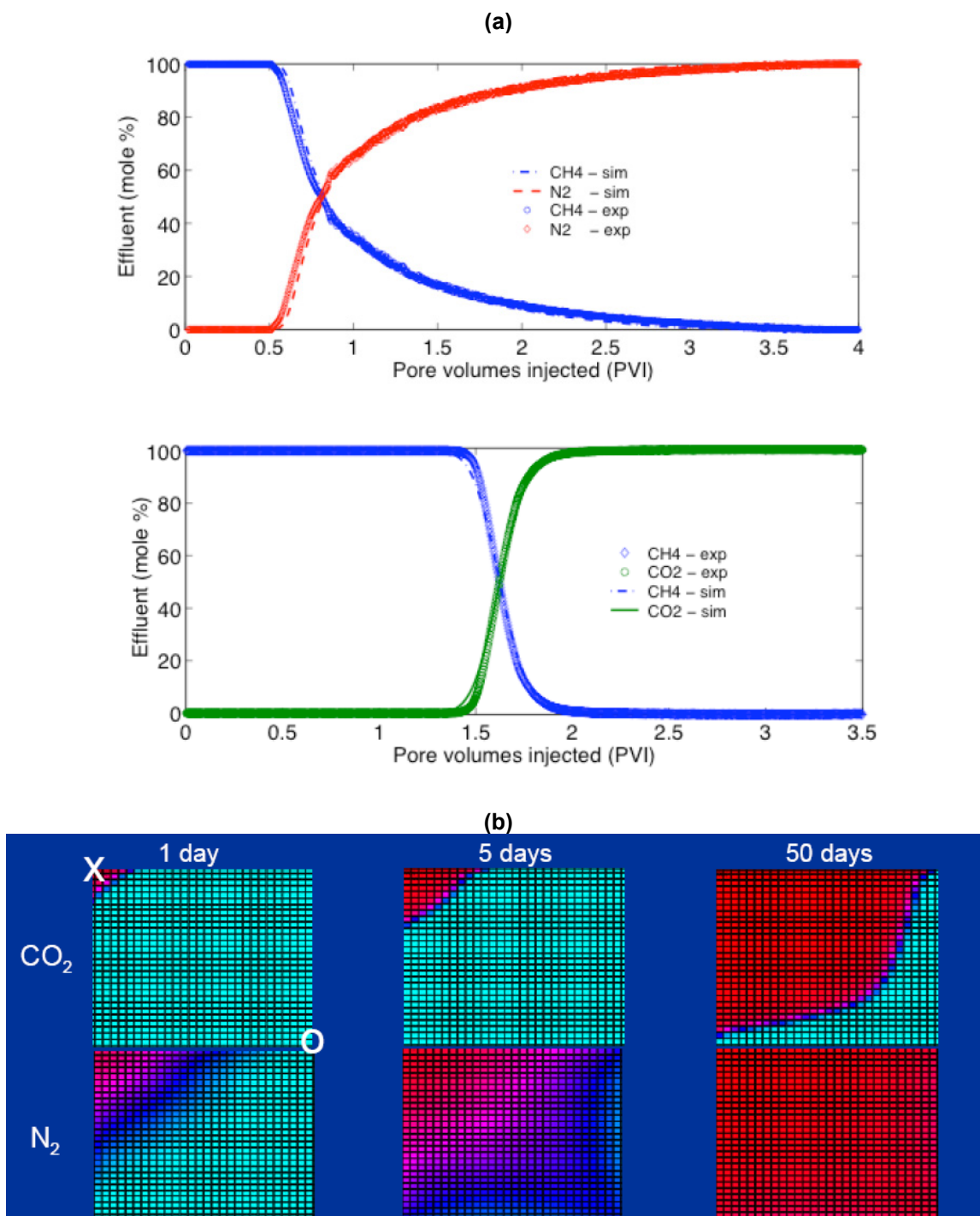


Figure 2: Examples of “Shock” (CO<sub>2</sub>) and “Disperse” (N<sub>2</sub>) Flood Fronts



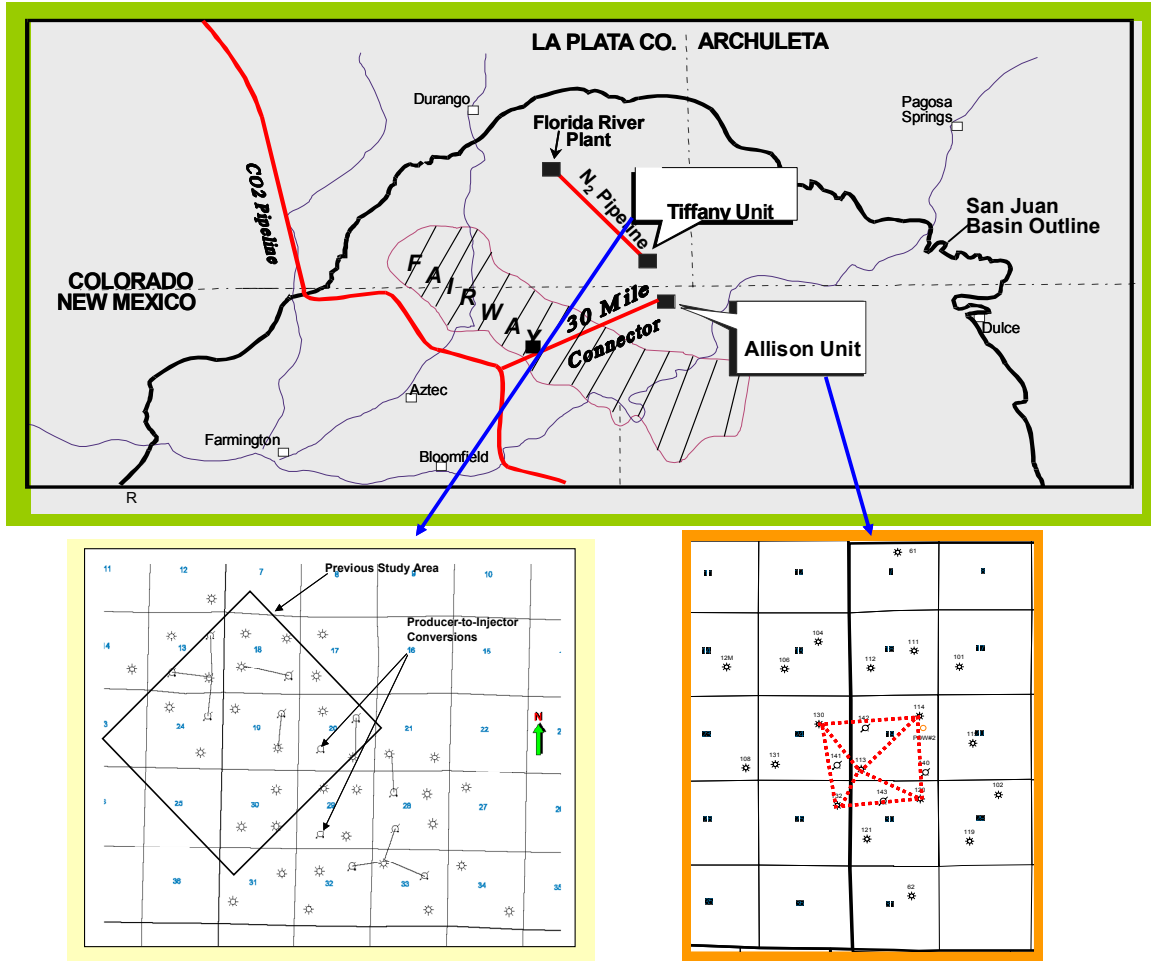


Figure 3: Location and Well Patterns of the Allison and Tiffany ECBM Pilots, San Juan Basin

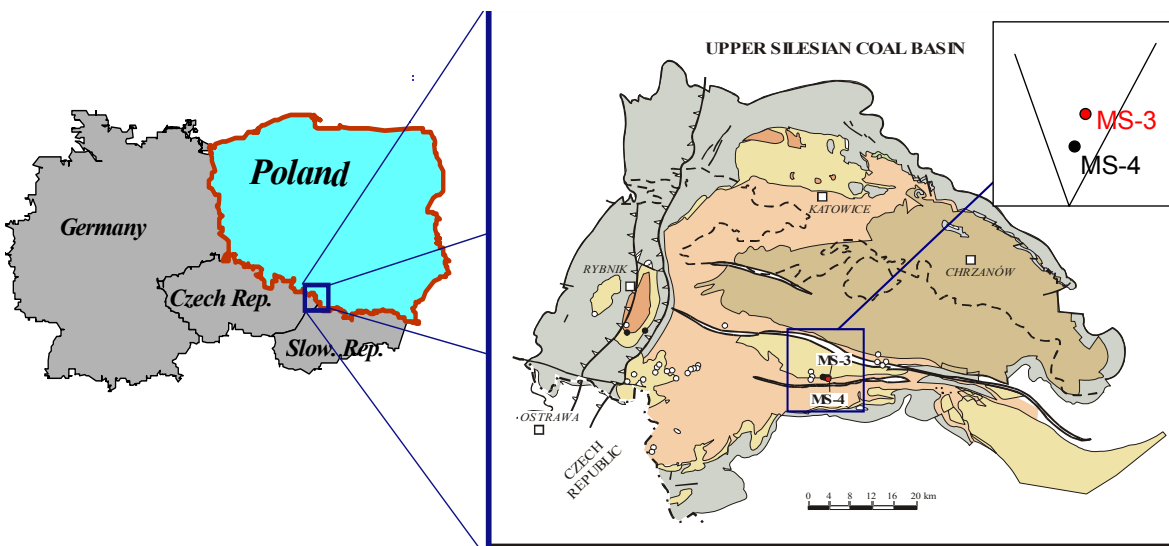


Figure 4: Location and Well Pattern of the RECOPOL CO<sub>2</sub> Sequestration Demonstration, Poland

GAS INJECTION AND BREAKTHROUGH TRENDS AS OBSERVED IN ECBM/SEQUESTRATION PILOT PROJECTS AND FIELD DEMONSTRATIONS

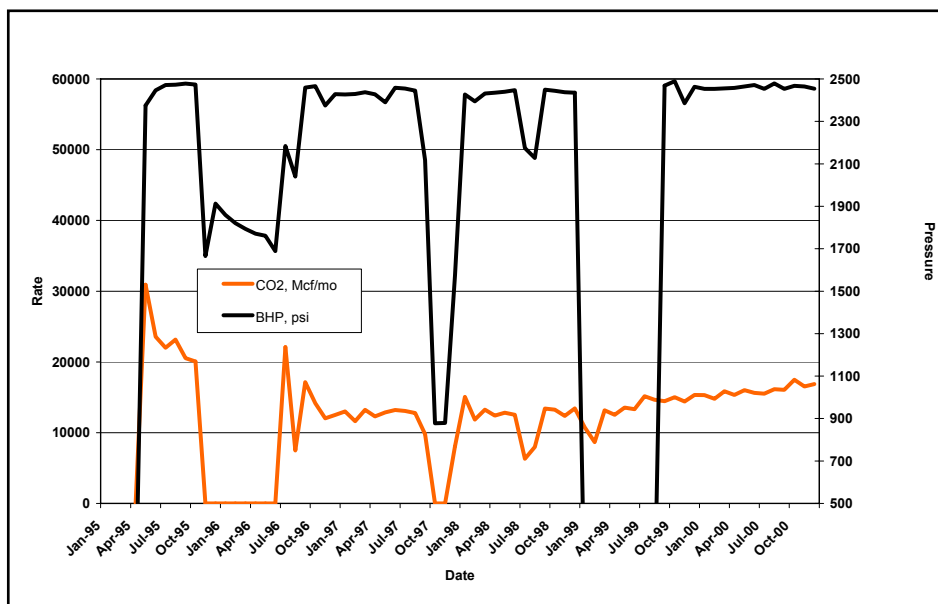


Figure 5: CO<sub>2</sub> Injection Rate and Pressure Profile, Allison Unit Injection Well

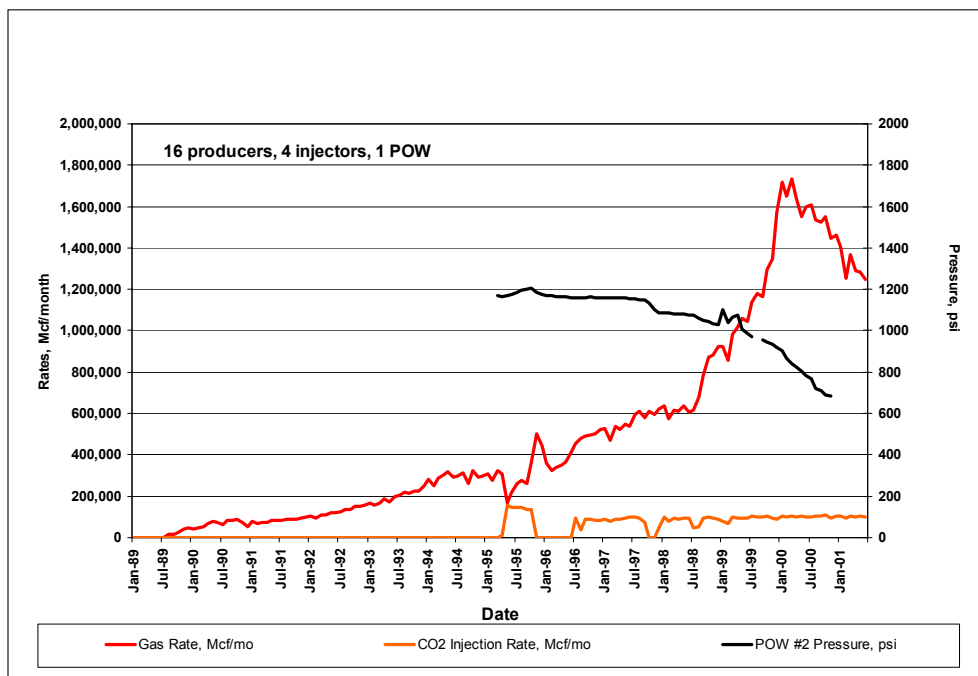


Figure 6: Production, Injection and Reservoir Pressure History, Allison Unit ECBM Pilot

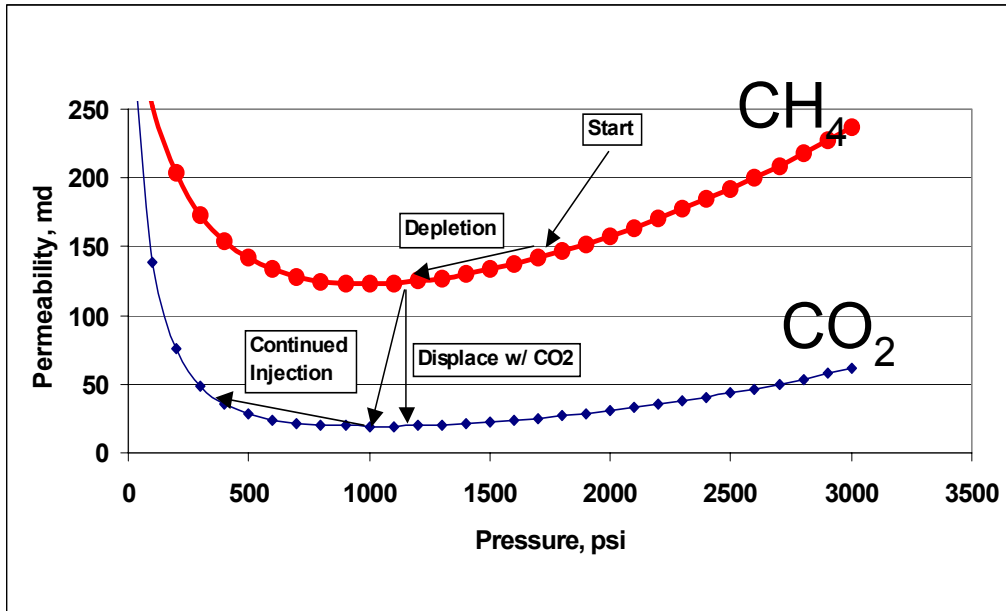


Figure 7: Permeability History, Allison Unit CO<sub>2</sub> Injection Well

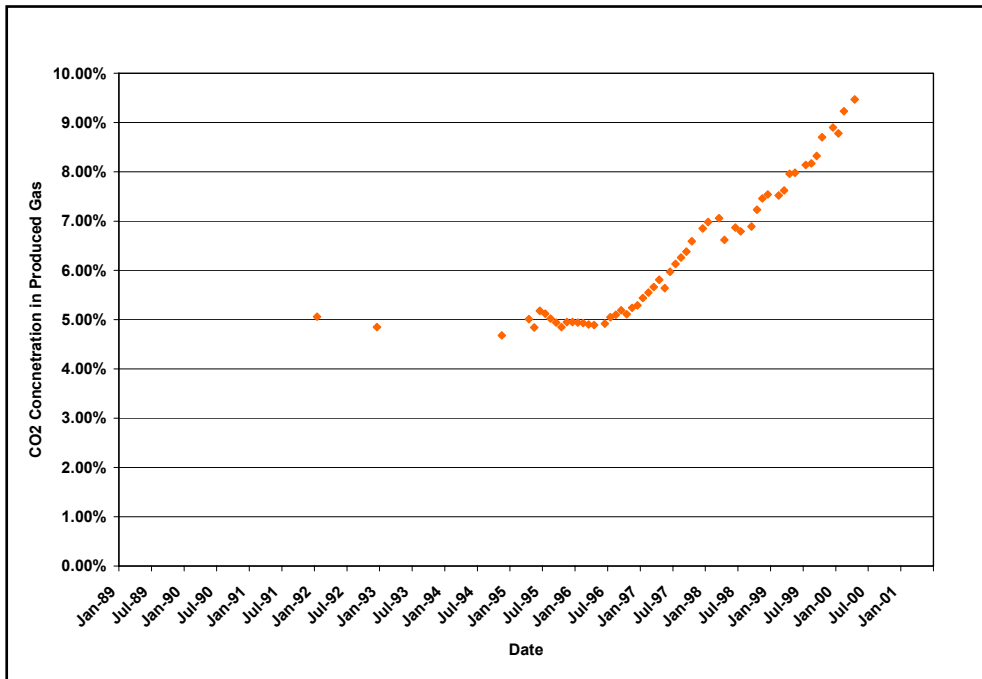


Figure 8: CO<sub>2</sub> Concentration in Produced Gas, Allison Unit #113

GAS INJECTION AND BREAKTHROUGH TRENDS AS OBSERVED IN ECBM/SEQUESTRATION PILOT PROJECTS AND FIELD DEMONSTRATIONS

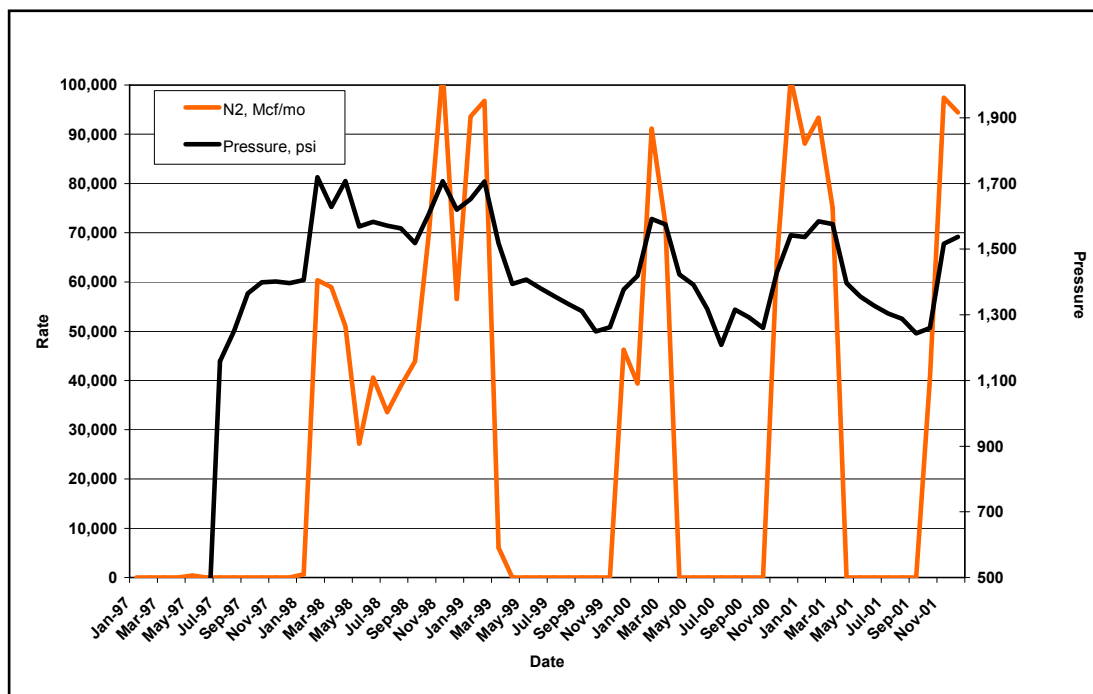


Figure 9: N<sub>2</sub> Injection Rate and Pressure Profile, Tiffany Unit Injection Well

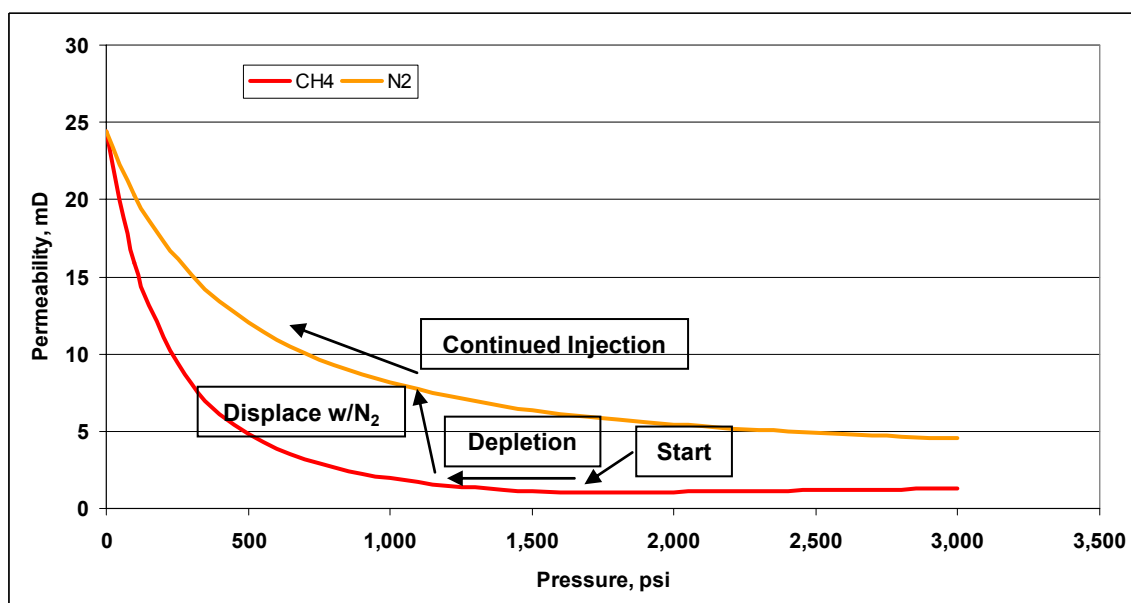


Figure 10: Permeability History, Tiffany Unit N<sub>2</sub> Injection Well

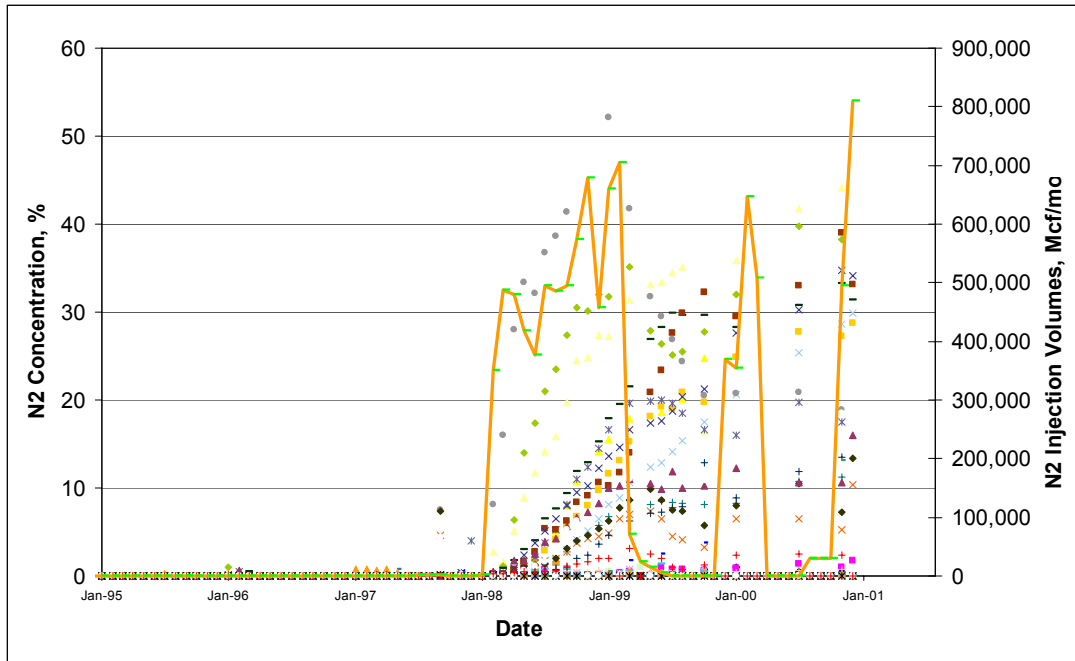


Figure 11: N<sub>2</sub> Content of Produced Gas, Tiffany Unit Production Wells

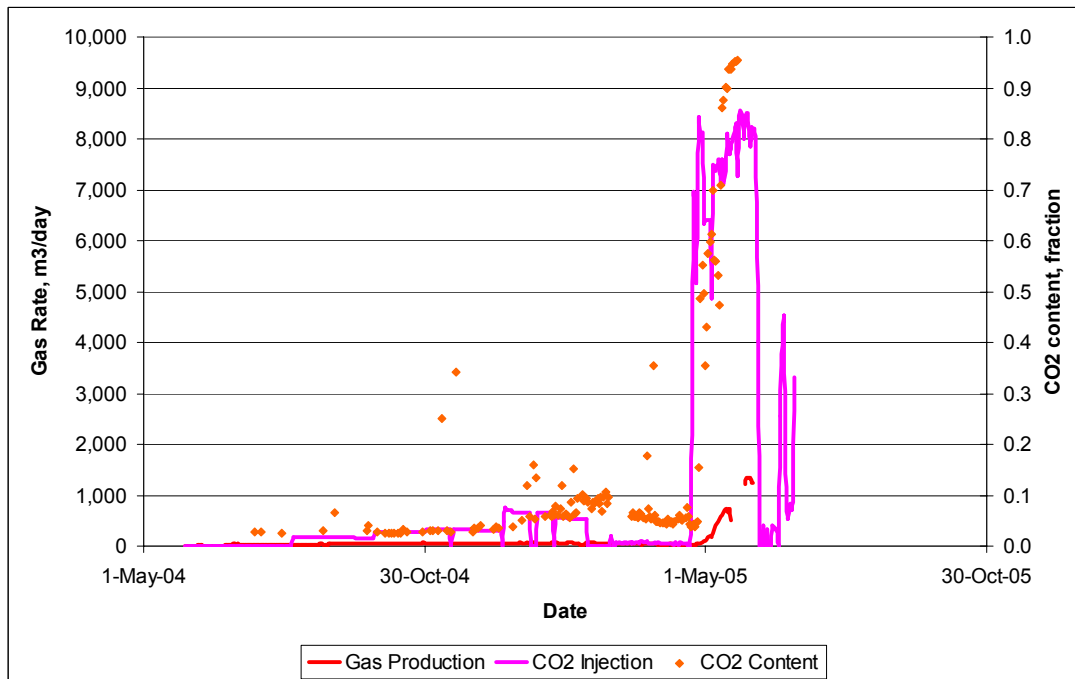


Figure 12: Production, Injection and CO<sub>2</sub> Content History, RECOPOL Project